

Pilots and Collaborators – taking the ‘squiggle’ out of developing recycling solutions

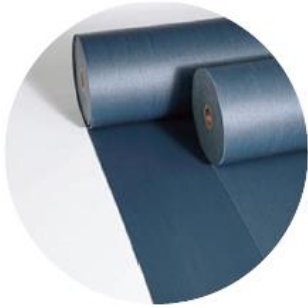


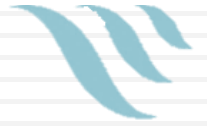
Sophi MacMillan and Helen Millicer, Vinyl Council of Australia

PVC where, how, who?



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Content

- Strategy
- The operating environment
- Collaborative approaches



VCA Strategy

Strategy



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- Continue to develop PVC Stewardship in Australia
- Raise support for PVC recycling research, investment and development

PVC Stewardship



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**transparency
and engagement**

**best practice
manufacturing**

**resource
efficiency**

**safe and
sustainable
use of additives**

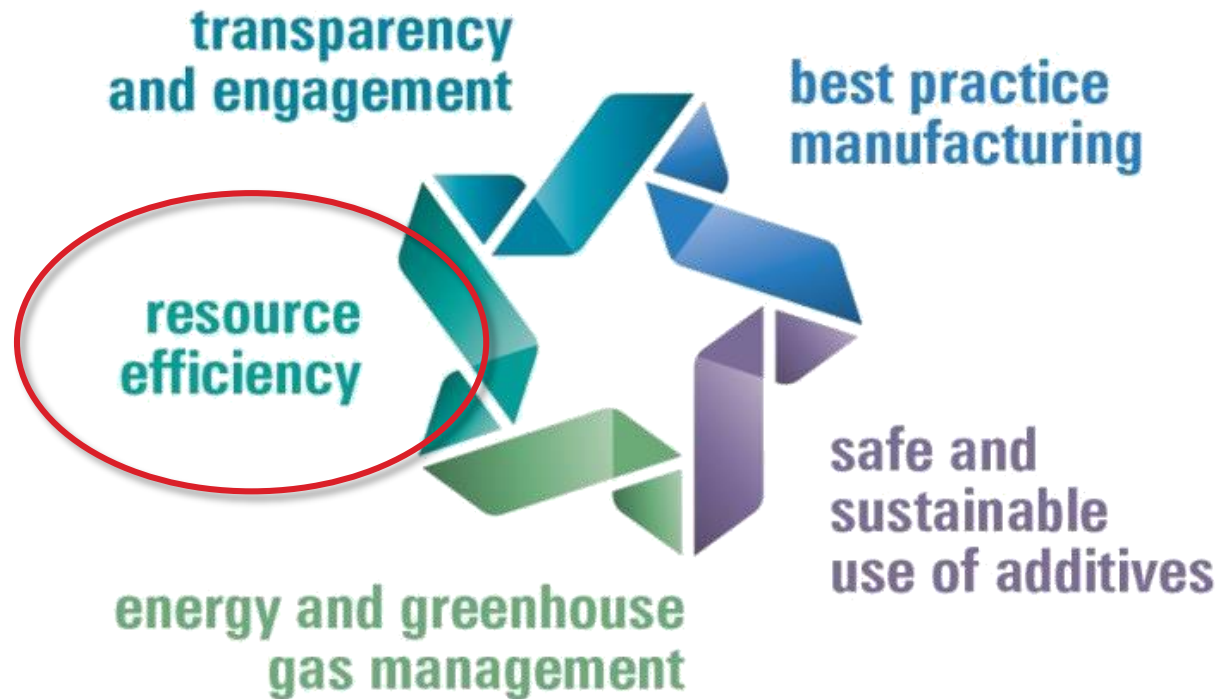
**energy and greenhouse
gas management**



PVC Stewardship



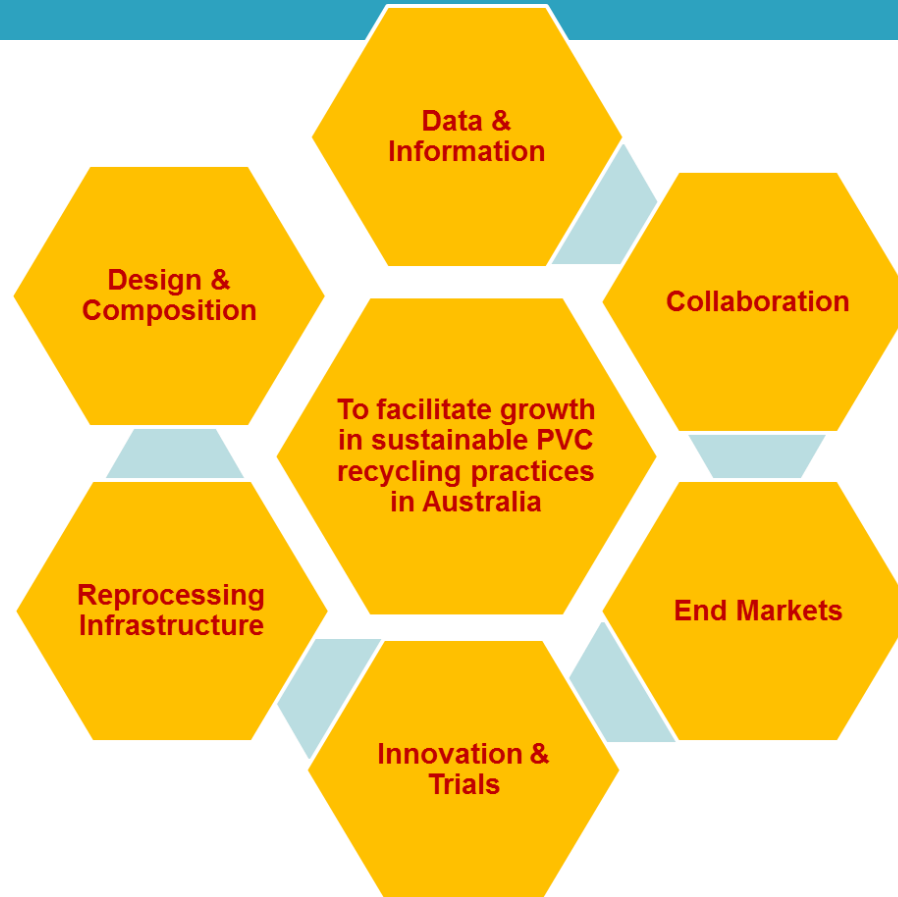
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Recycling Strategy



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Recycling Strategy



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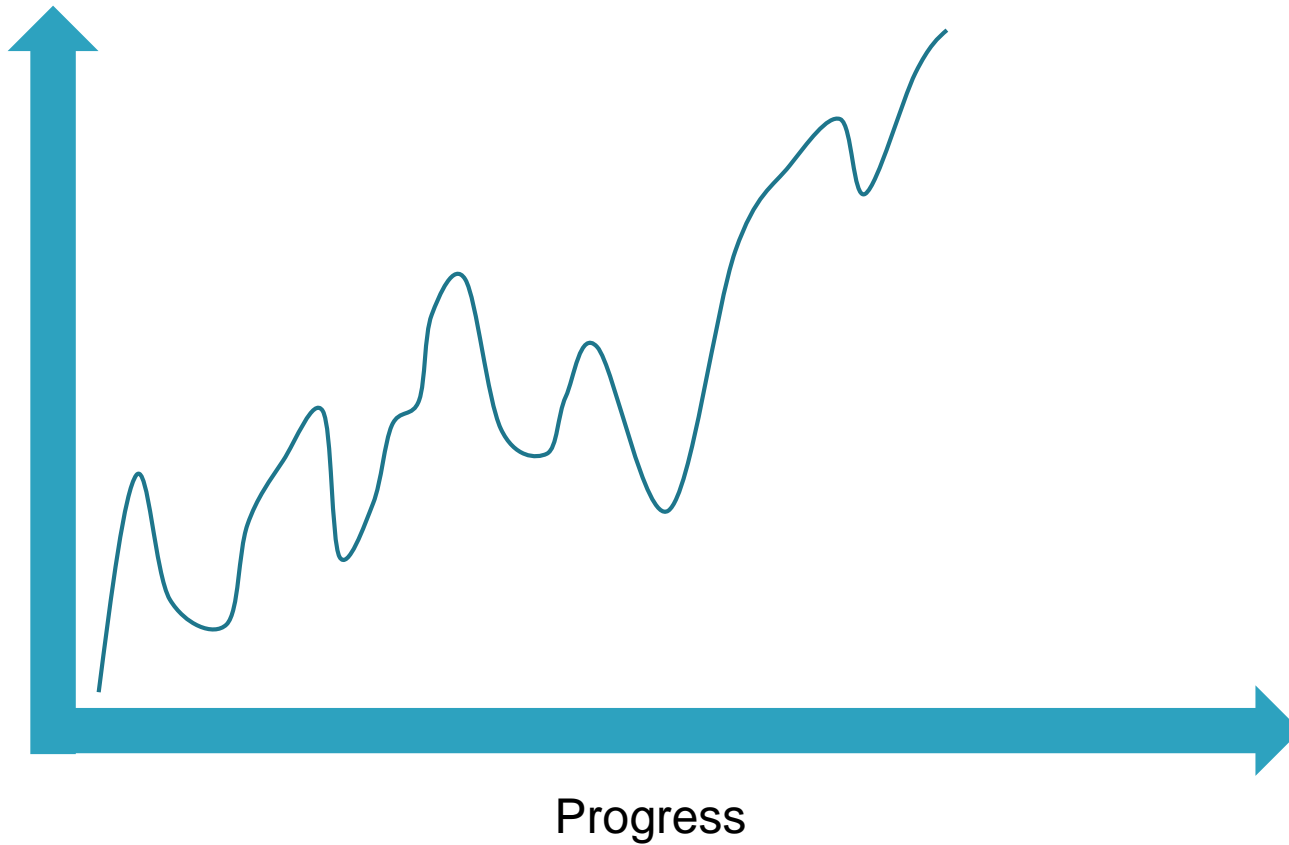
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Progress



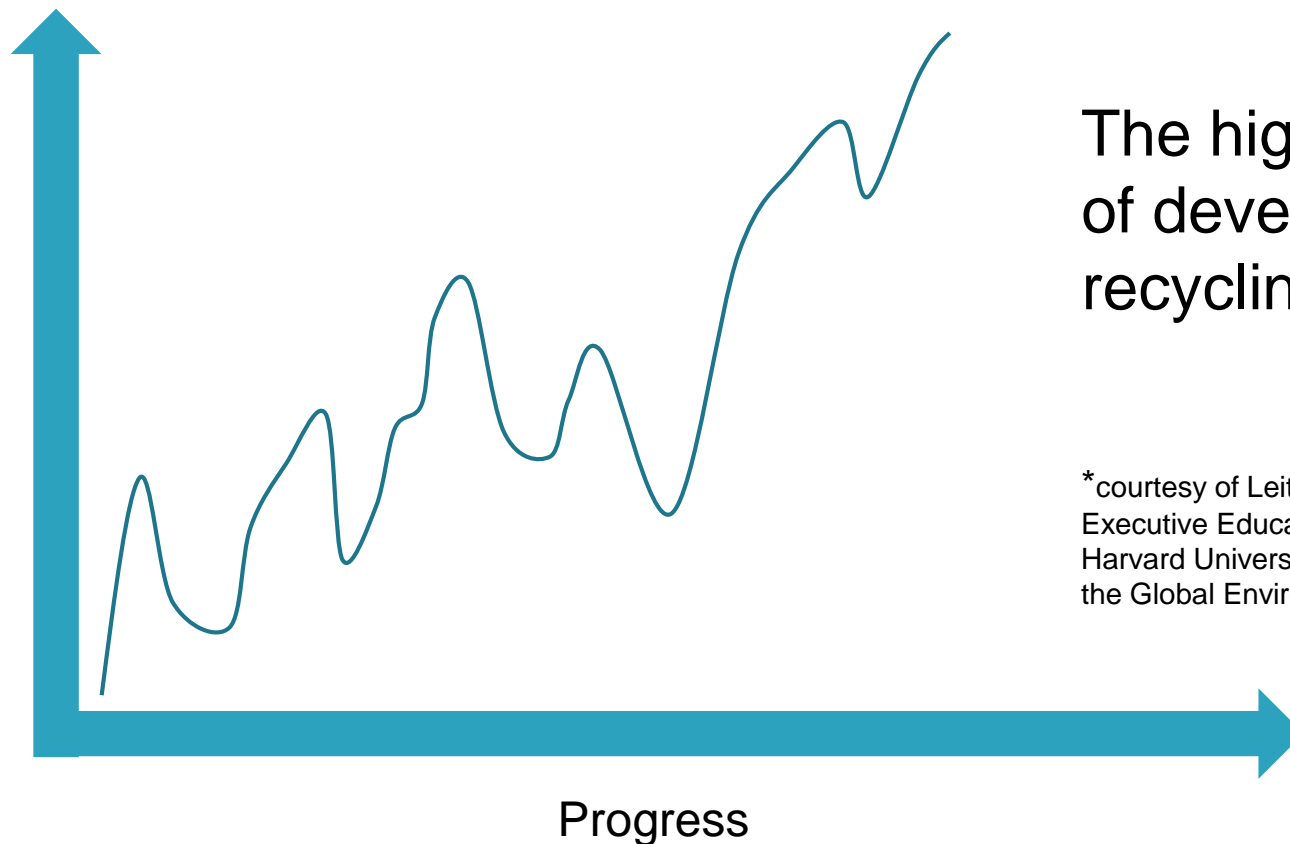
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The Squiggle*



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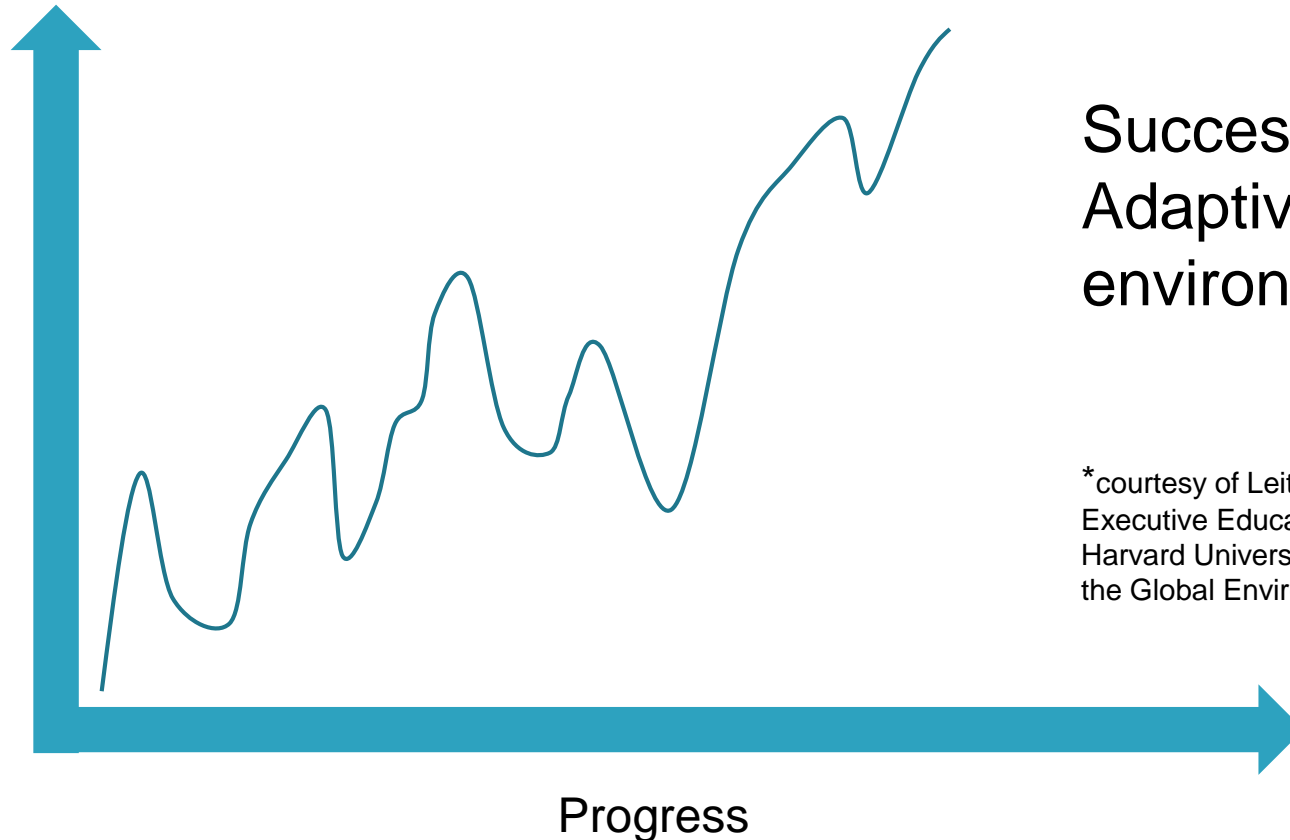
The highs and lows
of developing
recycling solutions

*courtesy of Leith Sharp, Director of
Executive Education for Sustainability with
Harvard University's Center for Health and
the Global Environment

The Squiggle*



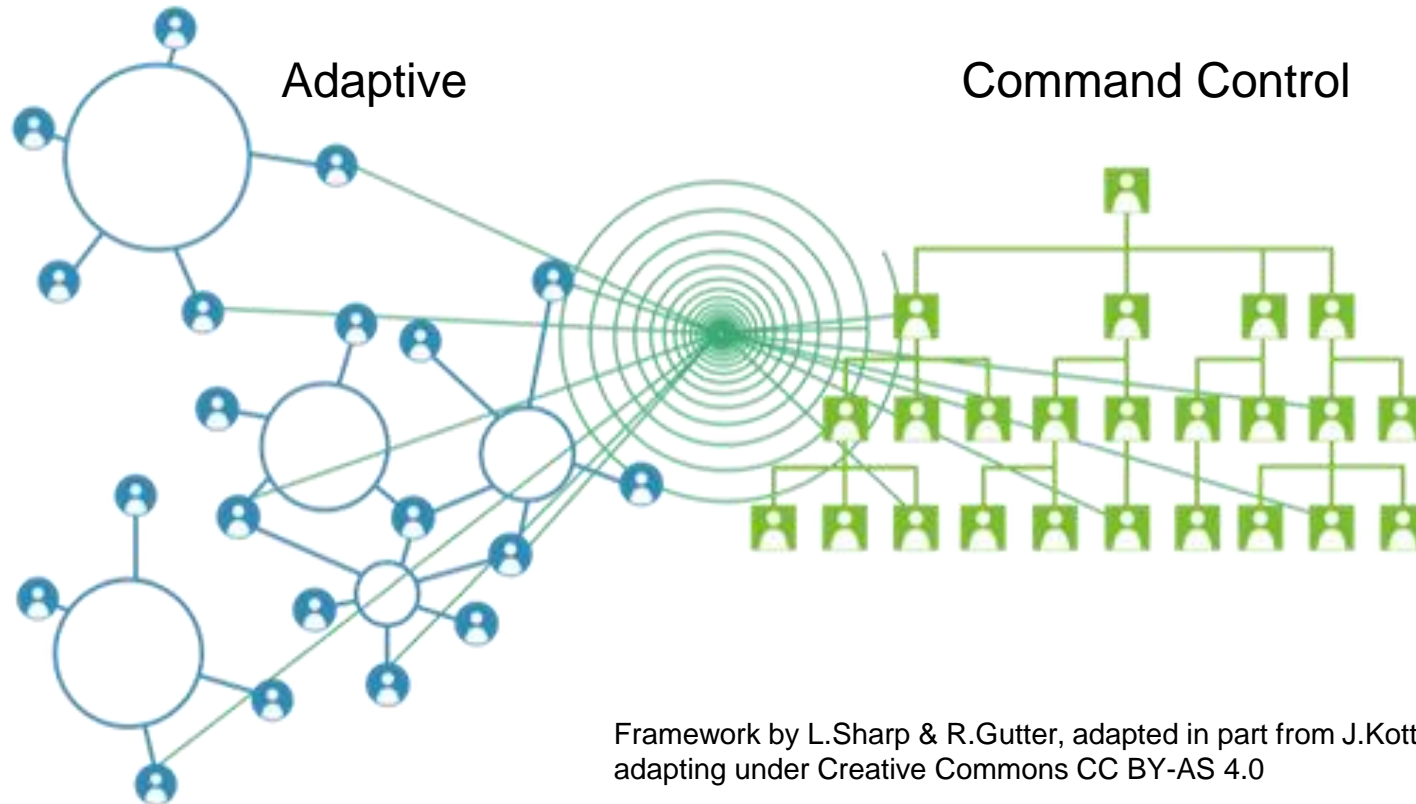
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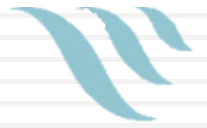
Success requires an Adaptive operating environment

*courtesy of Leith Sharp, Director of Executive Education for Sustainability with Harvard University's Center for Health and the Global Environment

Adaptive is Collaborative



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Collaboration in Recycling

Finding end markets by applying design innovation to end-of-first-life PVC coated fabrics

The waste problem



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- 1.2M m² billboard skins p.a
- Disposal costs A\$250-500K p.a.
- Polyester 'fluff'



Collaborate for inspiration



MONASH UNIVERSITY
ART DESIGN & ARCHITECTURE



2014 Project ReForm



◀ 2 x Chem.Eng
2 x Product
Designers



Vinyl industry ▶

Project objectives



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- Explore ways for recovering, reprocessing, recycling and reusing PVC-coated fabric
- Create a multidisciplinary collaborative exchange program that brings together industry, businesses, students, designers and engineers to establish potential 'raw material' supply chains within local markets
- Explore processes for designing and making new products from PVC waste using both traditional industrial processes and digital means (such as 2D and 3D printing and CNC cutting)
- Design products for continuing reuse and value

Research and explore



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- Data collection and analysis
- Material property analysis
- Design visualisations
- Digital modelling
- Prototyping

Research and explore



Engage industry, designers





Stage 2: Project ReMake

2016 Project ReMake

- Characterise recyclates and processing options in conjunction with UNSW and industry partners
- Conduct a participatory Design Lab event at Monash Uni to identify design ideas
- Undertake design and reprocessing trials in at least two commercial-scale products
- Engage outdoor media industry to discuss material supply, logistics, program management, growth and opportunities

Collaboration – Design Lab



Outcomes



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- Two potential technologies
- Prototype industrial designs to absorb recyclate
 - ▣ Pallet slip sheets
 - ▣ Industrial floor mats
 - ▣ New concepts

UWEAVE MARKET BAG



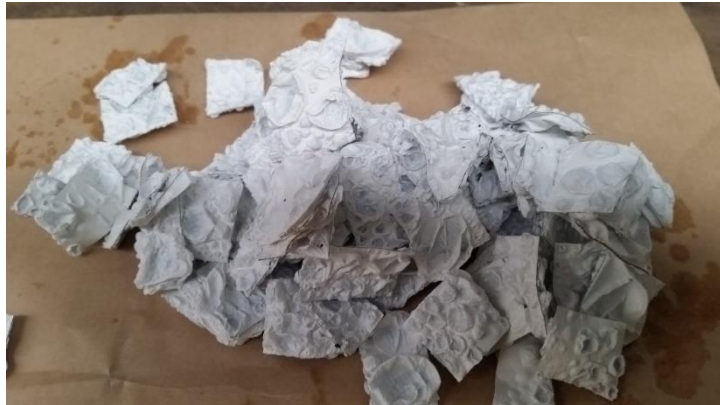
© Shannon Kok, Industrial Design/Mech Eng, Monash University



Novel reprocessing technology



PVC banner cut, ready to soak



Catalyst added



PVC-Polyester Separation

Product Concept – Roof tile

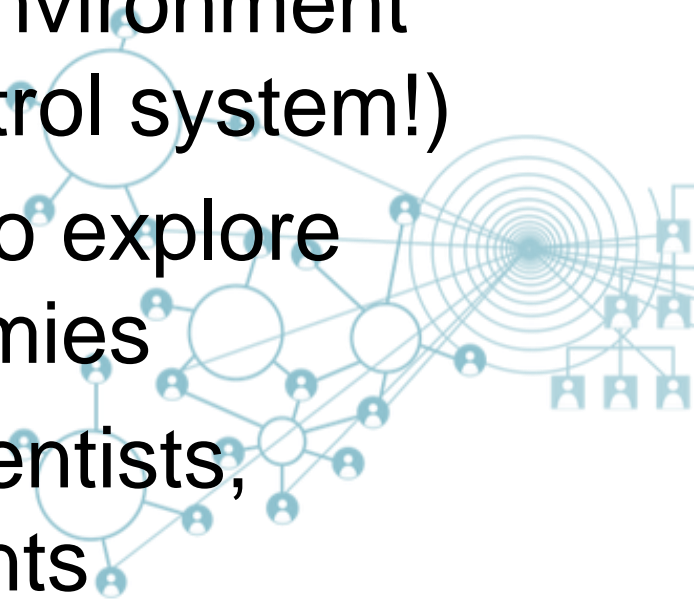


Conclusion – Pilots & Collaborators



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- Foster an **adaptive** operating environment (break out of the command control system!)
- Use **participatory processes** to explore opportunities for circular economies
- **Collaborate wide:** industry, scientists, technologists, designers, students





Vinyl Council Australia

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